

# ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD				ECN #:
Date: 06.03.31				790
Project No: D412-702		Created By: CP	Checked By: H	
Project Name: Shoulder Harness		Approved By: H (Proj. Manager)	Approved By: H (Management if reqd)	N/A
Description of Change:  Release DS1 9312 Rev B DS1 9324 Rev A				
Engineering Actions	Yes	No	Responsible	To happen by:
Required Documents Under Review?	✓		CP	ASAP
Update Blue/Pink Folder/Electronic File	✓		KJ	06.04.03
Update DS1 Folder/Electronic File	✓		KJ	06.04.03
Update D-Part Master Binder		✓		
Update Grey Project Binder	✓		CP	ASAP
Update DEO/DSI Binder	✓		CP KJ	06.04.03
Update Master Document List (MDL)	✓		KJ	06.04.03
Update Drawing Approval Record (DR)	✓		KJ	06.04.03
Update Change Record Form		✓		
Move Electronic File	✓		KJ	06.04.03
Notify TCA of Change	✓		KJ/DS	06.04.03
Notify FAA of Change		✓		
Update QSI 021 (TC/FAA STC)		✓		
Update QSI 036 (K-Kits)		✓		
Scan Documents	✓		KJ	06.04.03
Update Accpac Database	✓			
Update Access Database	✓			
Verification ARC	✓			
Create/Update STC Approval List	✓			
Update Prod. Dev. Summary	✓			
Create/Update COSS (Estimate/BOM)	✓		JLM	06.04.03
Create/Update PPP's	✓			
Update Paperwork Kits in Production	✓		KJ/DH	ASAP
Update Paperwork Kits in Stock	✓		LL/KJ	ASAP
Rework/Scrap Current Production	✓		LL	ASAP
Rework/Scrap Kits in Stock?	✓		LL	ASAP
Update Qpulse		✓		
Create/Update Controlled PDF Dwgs	✓	✓	KJ	06.04.03
Create/Update FAI sheets		✓		
Create/Update CNC Programs		✓		
Create/Update Tooling		✓		
Create/Update DXF File		✓		
MPP required?		✓		
Notify Previous Customers	✓		Peggy / CP	ASAP
Notify Eurocopter France	✓			

Notes:

- Add -~~8154~~ MS24694-5154 screws to D412-702-011/-013/-017/-021/-023/-027 1-033 kits per DS1 9312 Rev B & DS1 9324 Rev A. Also add DS1s to existing kits
- Send DS1s to customers who complained about screw length and/or wanted to install 4 straps on one seat bar (UH-1, D412-702-033 only)
- Add DS1 9324 to aforementioned kits, replace DS1 9312 Rev B with DS1 9312 Rev A

ECN Complete: CP

Date: 06.06.28

## **Chris Provencal**

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**From:** Chris Provencal [cprovencal@dartaero.com]  
**Sent:** April 3, 2006 9:26 AM  
**To:** Linda Lacelle (E-mail)  
**Cc:** Kim Johnston (E-mail)  
**Subject:** Shoulder harness kits

Linda,

I placed the D412-702-011/-013/-017/-021/-023/-027/-033 shoulder harness kits under review. They need to have MS24694-S154 screws added in equal quantity to the -S152 screws already in the kits. They also need DSI 9312 Rev.A replaced with DSI 9312 Rev.B, and DSI 9324 Rev.A added. There is an ECN for this, its #790.

Sincerely,

**Chris Provencal**

**DART Aerospace Ltd.**

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